Lotus
Service Bulletin

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LOTUS CARS Ltd - NORWICH NORFOLK NOR92W - Tel: WYMONDHAM 3411 - CABLES LOTUS NORWICH TELEX 97401

Circulation List	Service Manager		Foreman			

Title: Rear Hub Bearing Spacer.

Reason: To advise Dealer personnel of the importance of checking the spacer length when replacing hub bearings.

Parts Required:	Spacer	X046 D 0148Z	1 per hub
		or	
	Spacer	A074 D 0215Z	1 per hub

Action: 1. When replacing rear hub bearings, it is IMPORTANT to check the length of the spacer. This measurement is CRITICAL and if ignored, could result in a side-load being placed upon the new bearings, thus causing premature failure.

2. Spacer measurements are :

All models up to Europa Special	X046 D 0148Z,	2.125+ .01 in.
Europa Special only	A074 D 0215Z,	2.000+ .005 in.

3. The hub spacers MUST BE replaced when new bearings are being fitted. Hub spacer part numbers are :

Series 1 and 2 cars	A054 D 0186Z	1 per hub
Europa T/C and Special	A074 D 0208Z	1 per hub