



NEWS FROM LOTUS / EAST



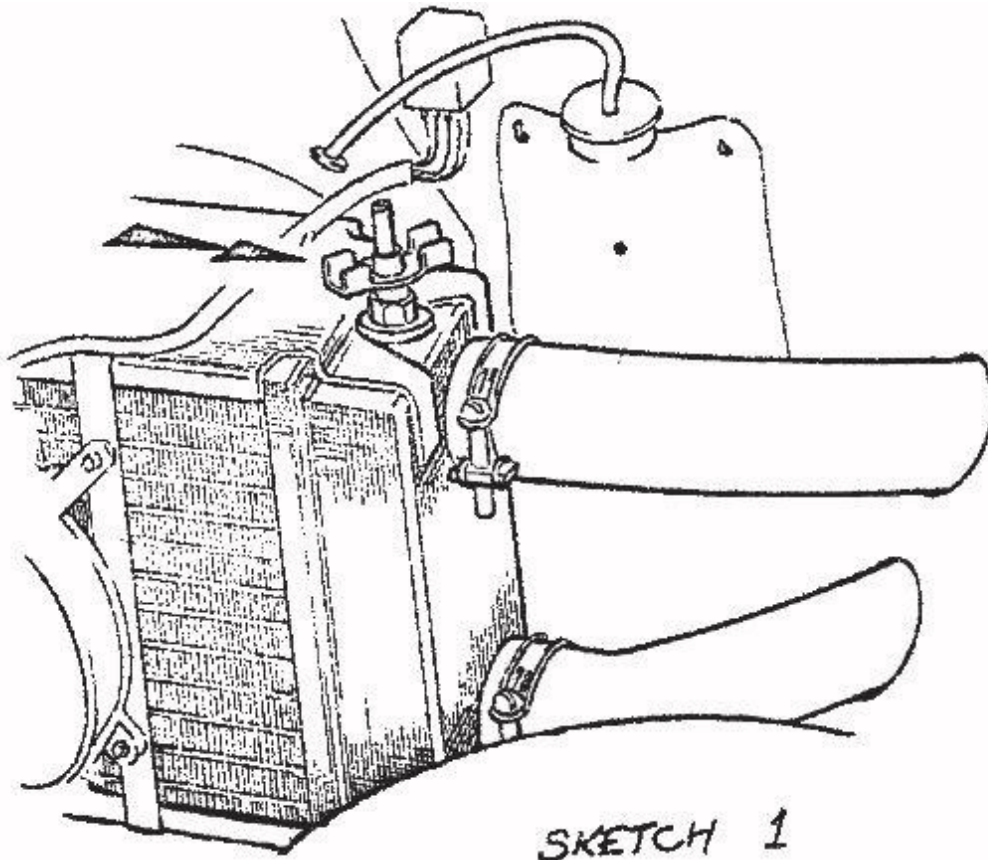
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SERVICE BULLETIN #17

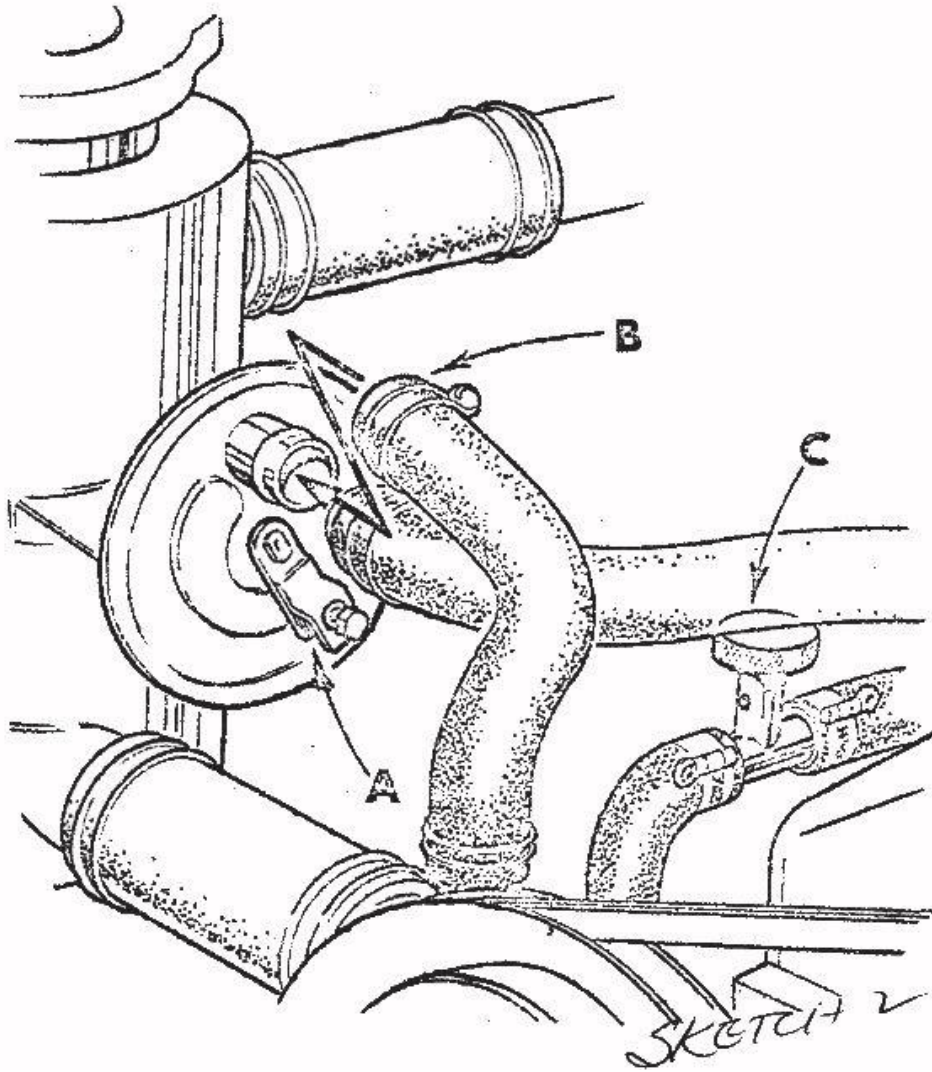
February 21, 1969

Europa - Filling Cooling System

1. Pull heater control to 'HOT' position. (A in Sketch 2)
2. Remove vent plus, or open tap, on top of radiator. (Sketch 1)



3. Remove filler cap on header tank and fill with coolant until coolant escapes continuously from vent on radiator.
4. Replace vent plug finger tight, or close tap.
5. Fill header tank to brim - keep topped up.
6. Start engine and run at about 1500 r.p.m., constantly topping up with coolant.
7. Remove clip and pull off outlet hose (B in Sketch 2) from pipe on heater valve. Close end of hose with thumb until coolant issues continuously from the pipe on heater valve. Refit hose to pipe.



8. Open vent screw (C in Sketch 2) on manifold vent pipe, and close when coolant escapes continuously.
9. Check that radiator and heater are warming up. If not, repeat 3, 7, and 8.
10. Occasionally slacken vent plug on radiator to bleed out air.
11. Run until hot - i.e. fan starts.
12. Top up and replace cap.
13. Check coolant level after first 100 miles and daily for first ten days of use. Take great care when removing filler cap If the system is not cold. Coolant level, when warm, should be up to the filler cap, and when cold it should be below the top.