

## NEWS FROM LOTUS / EAST



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## **SERVICE BULLETIN #12**

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## **BRAKING SYSTEM - ALL MODELS**

All vehicles sold in North America are fitted with a dual braking system which incorporates a tandem master cylinder. When bleeding these systems the following procedure MUST be adopted.

- 1. Open the bleed screw on the longest pipe run in the rear system and the longest pipe run in the front system. This requires the services of two operators, one at each point.
- 2. Pump the pedal as normal and when BOTH systems are free of all air, tighten BOTH bleed screws SIMULTANEOUSLY as the pedal is pushed down.
- 3. Repeat operation '2' for the shortest pipe runs, again tightening BOTH bleed screws SIMULTANEOUSLY as the pedal is pushed down.
- 4. If the pedal is still spongy, repeat operations '2' and '3'.

IMPORTANT: If the brakes are bled individually, as with single master cylinders, correct bleeding will be impossible to achieve due to aeration, and the pedal will always be spongy indicating the presence of air in the system.